



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW1805G01631-3G-1

Job Sheet 187274



Part No: RBW1805G01631-3G-1

Job Qty: 4 pcs

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Due Date: 12/13/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *sfu*

Description:

Note: DWG RBW1805G01631-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	4 pcs	12/13/18		0.00	2.00	Large Fab - 1		<i>mf</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
110	QC 9	4 pcs	12/13/18		0.00	0.00	Large Fab - 9		<i>el</i>
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
120	QC 5	4 pcs	12/13/18		0.00	0.00	QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaero.com

Container No: S209539



Part: RBW1805G01631-3G-1

Job No: 187274

Serial No/Batch: S209539

Revision: 2

Inspector:

Exp Date:

Instructions:

GA TBD

Date: 08/28/19

			QC 5 - 9	
			QC 5 - 50	EL
			QC 5 - 30	
130 Packaging 3-1 - Stock - B4B 4 pcs	12/13/18	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	EL
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	12/13/18	0.00 0.00	QC 21 - SA - 21
				QC 21 - SA - 70

AUG 28 2018 GA
TBD

Part Op 100 - Fabricate per Drwg - 1- Weld RBW1805G01631-3G-5 to RBW1805G01631-3G-3 as per DWG.
 Descriptions: 110 - QC9- Inspect visual per QSI004- Fusion Welds
 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: **GA/TBD**
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW1805G01631-3G-3	Handle	4 pcs (1 ea)	100-Large Fab - Welded Assy-1	5118501
RBW1805G01631-3G-5	Handle End	8 Ea (2 ea)	100-Large Fab - Welded Assy-1	5173565-5084985

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	RBW1805G01631-3G-3	4	3	0
	RBW1805G01631-3G-5	8	5	0

Part Specifications
Specifications could not be found.

Plex 1/25/19 11:21 AM Dart.Hadley.Shannon



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Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/13/18	0.00	0.00	Start Up Large Fab-7		
100	Large Fab	4 pcs		12/13/18	0.00	2.00	Large Fab 8		
110	QC	4 pcs		12/13/18	0.00	0.00	QC9		
120	QC	4 pcs		12/13/18	0.00	0.00	QC5		
130	Packaging	4 pcs		12/13/18	0.00	0.00	Packaging3-2		
140	QC21-SA	4 Ea		12/13/18	0.00	0.00	QC21		

Part Op 100 - 1- Weld RBW1805G01631-3G-5 to RBW1805G01631-3G-3 as per DWG.
Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW1805G01631-3G-3	Handle	4 Ea (1 ea)	90-Start up Operation	
RBW1805G01631-3G-5	Handle End	8 Ea (2 ea)	90-Start up Operation	

Job Allocations

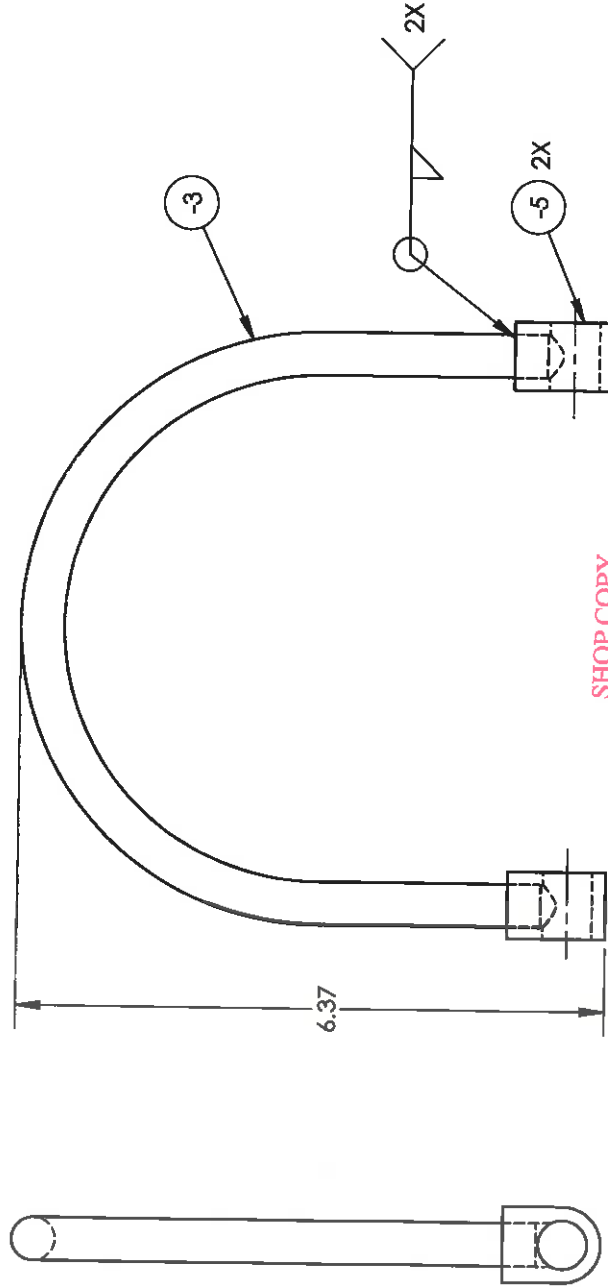
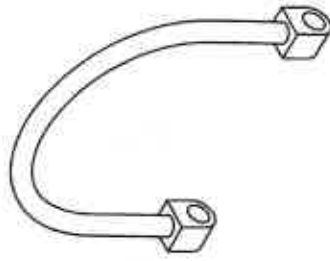
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW1805G01631-3G-3	4	3	0
	RBW1805G01631-3G-5	8	5	0

Part Specifications

Specifications could not be found.

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REV		ECR	REVISIONS		DATE	INITIAL	APPROVED
			DESCRIPTION				



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187274 MJS

18-11-24

①

HANDLE WELDMENT



MVA INSTALLATION TOOL

DWG NO.	RBW1805G01631-3G-1	REV	2
DRAWN BY:	SMITH	APPROVED	<i>D. Smith</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
XXX ± .005			
XX ± .01			
X ± .1			
ANGLES ± .5°			
1. BREAK ALL SHARP EDGES .015 x 45°			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
USED ON MODEL			
AW139			
SCALE	1:2	DATE	4/29/2013
			SHEET 2 OF 7